

QuoteExpress Server Training Information

Rectangular, Spiral and Accessories

Labor Rates

Fabrication Rate: _____ (gross wages plus fixed overhead)
 Coil Line Rate: _____ (if you use a different rate for your coil line)
 Miscellaneous Rate: _____ (shop drawings, submittals and other misc. paperwork)

Liner

½in. _____ Other: _____ **you must include the cost of the pins and glue in the price per square foot.*
 1in. _____ Other: _____
 2in. _____ Other: _____

Wrap

1in. _____ Other: _____ **you must include the cost of the staples and tape in the price per square foot.*
 1½in. _____ Other: _____
 2in. _____ Other: _____

Hanger Systems

Type 20ga. Strap _____ Type _____ Type _____
 \$/Ft. \$.31 _____ \$/Ft. _____ \$/Ft. _____
 Misc. Costs Screws \$.01ea. _____ Misc. Costs _____ Misc. Costs _____
**if you are using allthread and strut or angle you will need the costs per foot of them separate from the allthread. Misc. Costs can be the total sum of the hardware needed.*

Turning Vanes

Type _____	Type _____	Type _____
\$/Ft. _____ (vane)	\$/Ft. _____ (vane)	\$/Ft. _____ (vane)
Scrap% _____ (vane)	Scrap% _____ (vane)	Scrap% _____ (vane)
\$/Ft. _____ (rail)	\$/Ft. _____ (rail)	\$/Ft. _____ (rail)
Scrap% _____ (rail)	Scrap% _____ (rail)	Scrap% _____ (rail)

Material Costs Per Pound Per Gauge

Gauge	Galv. Coil	Galv. Sheets	Stainless	Black Iron	Aluminum
28	_____	_____	_____	_____	_____ .025
26	_____	_____	_____	_____	_____ .032
24	_____	_____	_____	_____	_____ .040
22	_____	_____	_____	_____	_____ .050
20	_____	_____	_____	_____	_____ .063
18	_____	_____	_____	_____	_____ .080
16	_____	_____	_____	_____	_____ .090
14	_____	_____	_____	_____	_____ .100
12	_____	_____	_____	_____	_____ .125
10	_____	_____	_____	_____	_____ .125

Rectangular Joint Connectors

Joint Type <u>S and Drive</u> _____	Joint Type _____	<i>*Misc. Items for TDF or Ductmate would be Corners, Nuts, Bolts and Clips. Costs would be shown for each item.</i>
Horizontal Desc. <u>S - Lock</u> \$/Ft. <u>.22</u>	Horizontal Desc. _____ \$/Ft. _____	
Vertical Desc. <u>Drive</u> \$/Ft. <u>.17</u>	Vertical Desc. _____ \$/Ft. _____	
Misc. Items & Costs <u>None</u> _____	Misc. Items & Costs _____	

Rectangular Joint Connectors (continued)

Joint Type _____	Joint Type _____
Horizontal Desc. _____ \$/Ft. _____	Horizontal Desc. _____ \$/Ft. _____
Vertical Desc. _____ \$/Ft. _____	Vertical Desc. _____ \$/Ft. _____
Misc. Items & Costs <u>None</u> _____	Misc. Items & Costs _____

Rectangular Joint Sealers

<u>Description</u>	<u>Cost</u>
<i>Paint-able Duct Sealer</i>	<i>.13/ft (example)</i>
_____	_____
_____	_____
_____	_____

*The cost per foot of paint-able duct sealer can be calculated by dividing the cost of the container by the number of estimated feet that can be covered with one container.

Round Joint Connectors

The joint systems that are used on a typical job.

Joint Type Coupler
 Cost N/A
 Misc. Items & Costs Screws \$.01ea.

Joint Type _____
 Cost _____
 Misc. Items & Costs _____

** If it is a cost per item that changes per diameter (coupler) then skip this section.*

Joint Type _____
 Cost _____
 Misc. Items & Costs _____

Joint Type _____
 Cost _____
 Misc. Items & Costs _____

Misc. Items could be screws, nuts, bolts, etc...their costs can also be applied on a per foot basis (3 screws per foot)

Round Joint Sealers (if different than the Rect. Joint Sealers section)

<u>Description</u>	<u>Cost</u>
_____	_____
_____	_____
_____	_____

<u>Description</u>	<u>Cost</u>
_____	_____
_____	_____
_____	_____

Reinforcement Angles

Angle Type _____
 Cost Per Foot _____

Angle Type _____
 Cost Per Foot _____

Angle Type _____
 Cost Per Foot _____

Reinforcement Rods

Rod Type _____
 Cost Per Foot _____
 Misc. Costs _____

Rod Type _____
 Cost Per Foot _____
 Misc. Costs _____

**Misc. Costs would be the costs for the nuts, washers, ConduLocks, etc.*

Longitudinal Seams

Seam Type _____
 Costs Per Foot _____
 Gauges: Min. ___ Max. ___

Seam Type _____
 Costs Per Foot _____
 Gauges: Min. ___ Max. ___

**Costs per foot would be for consumables (Mig Welding, etc.)*

Seam Type _____
 Costs Per Foot _____
 Gauges: Min. ___ Max. ___

Seam Type _____
 Costs Per Foot _____
 Gauges: Min. ___ Max. ___

Seam Sealants (if different than the Rect. Joint Sealers section)

<u>Description</u>	<u>Cost</u>
_____	_____
_____	_____
_____	_____

<u>Description</u>	<u>Cost</u>
_____	_____
_____	_____
_____	_____